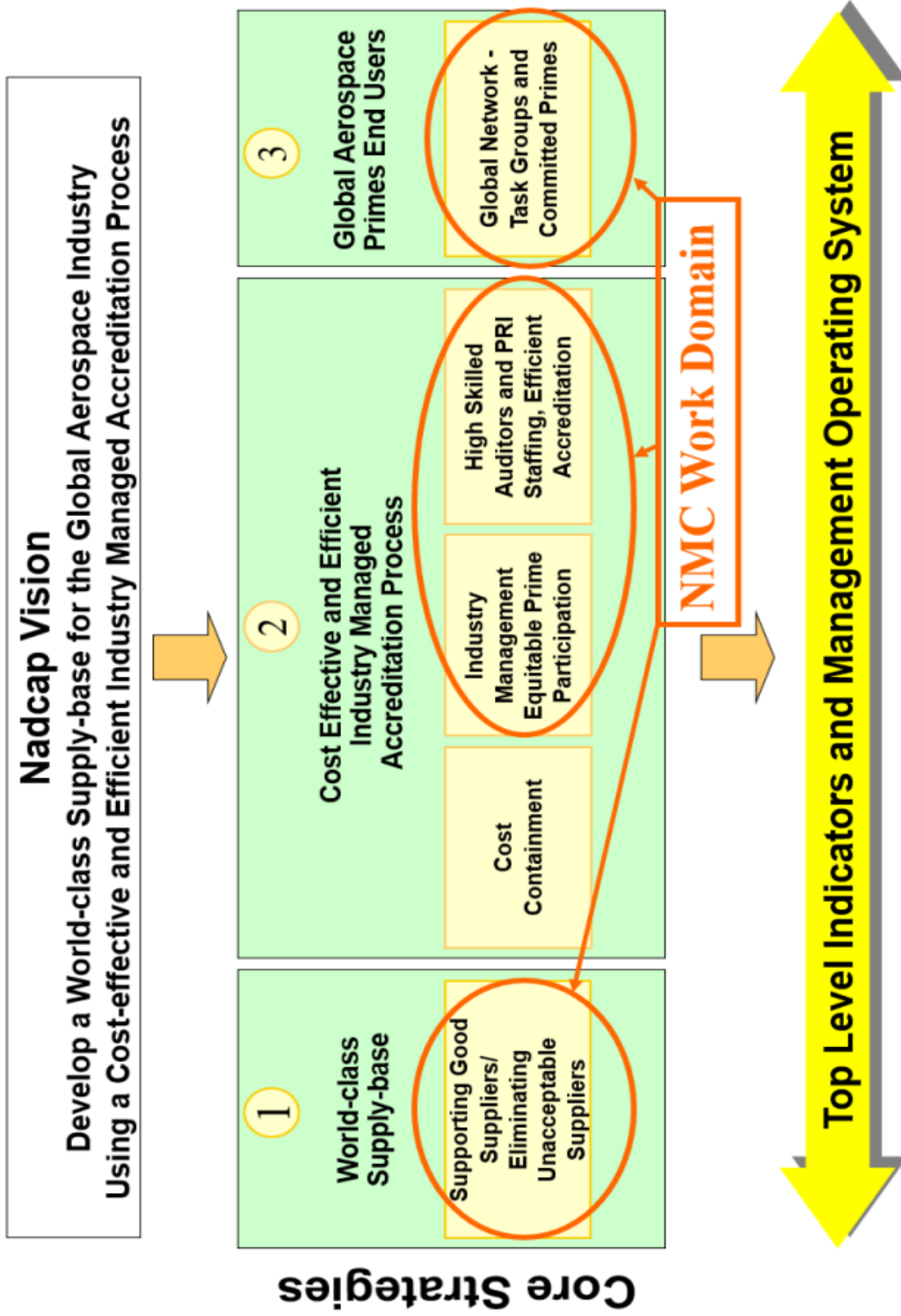




June 2023 Nadcap Meeting  
Attendees' Guide  
*Berlin, Germany*

*Estrel Hotel  
Sonnenallee 225  
Berlin 12075  
GERMANY*

# Nadcap Vision and Core Strategies



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# TABLE OF CONTENTS

Overview of PRI/Nadcap .....	2
Organizational Structure .....	3
PRI and the GDPR .....	3
Photo Release .....	3
Nadcap Subscribers .....	4
Future Nadcap Meetings .....	5
Task Groups (Operational) .....	5
Getting the Most Out of Nadcap .....	6
Antitrust Statement .....	7
Nadcap Personal Code of Ethics & Conflict of Interest .....	7
Neutrality .....	8
Export Control .....	8
Membership Responsibilities .....	8
Membership Categories.....	9
Membership & Task Group Officer Codes .....	10
Meeting Participation & Voting Procedures.....	11
Supplier Voting Member Policy.....	11
<b>PRI Board of Directors</b> .....	12
<b>Administrative Committees</b>	
Nadcap Management Council.....	13-14
Supplier Support Committee.....	15-16
<b>Task Groups</b>	
Aero Structure Assembly (ASA).....	17
Aerospace Quality System (AQS).....	18
Chemical Processing (CP) .....	19-20
Coatings (CT) .....	21
Composites (COMP) .....	22-23
Conventional Machining as a Special Process (CMSP) .....	24
Elastomer Seals (SEAL) .....	25
Electronics (ETG) .....	26-28
First Article Inspection (FAI) .....	29
Fluid Distribution Systems (FLU) .....	30
Heat Treating (HT) .....	31-32
Materials Testing Laboratories (MTL) .....	33-34
Measurement & Inspection (M&I) .....	35
Metallic Materials Manufacturing (MMM) .....	36
Nonconventional Machining and Surface Enhancement (NMSE) .....	37-38
NonDestructive Testing (NDT) .....	39-40
Non Metallic Materials Manufacturing (NMMM) .....	41
Non Metallic Materials Testing (NMMT) .....	42
Sealants (SLT) .....	43
Welding (WLD).....	44-45
<b>General</b>	
Global Staff E-Mail Addresses/Telephone Extensions .....	46-47
EAN Training Sessions.....	48
NCSI (Nadcap Customer Service Initiative).....	49
Subscriber Orientation & Tutorial.....	49
New Supplier Information Session.....	49
Supplier Support Committee Meeting .....	49

## **OVERVIEW**

### **PRI / Nadcap**

Nadcap is an unprecedented cooperative industry effort to improve quality, while reducing costs, for quality assurance throughout the aerospace and defense industries. Nadcap is an industry-managed approach to conformity assessment that brings together technical experts from both industry and government in the Nadcap organization. Prime contractors, suppliers, and representatives from the Government work together to establish requirements for accreditation, approve suppliers and define operational program requirements. Unlike traditional third-party programs, Nadcap is an industry managed program. This process results in a standardized approach to quality assurance and a reduction in redundant auditing throughout the aerospace industry because industry has joined forces to develop a program that:

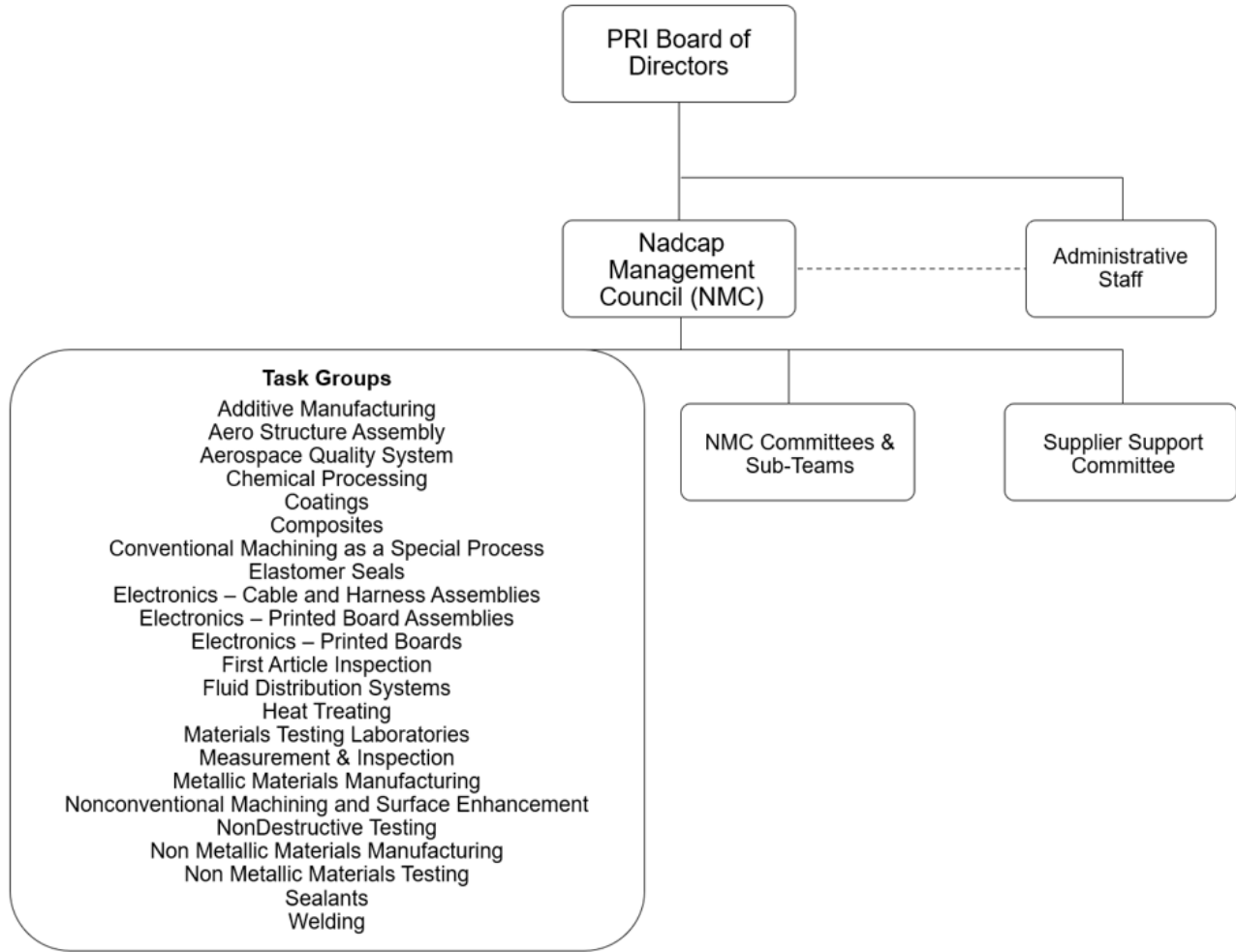
- Establishes stringent audit criteria and requirements to meet industry consensus standards of all participants
- Replaces routine auditing of suppliers with one approved through a consensus decision-making process of members from the user community
- Conducts more in-depth, technically superior special process audits
- Improves supplier quality throughout industry through stringent requirements
- Reduces costs through improved standardization
- Utilizes technically expert auditors to assure process familiarity
- Provides more frequent audits for primes, fewer audits for suppliers

Beneficiaries of improvements resulting from Nadcap are as diverse as Nadcap's many customers. A participating prime contractor reports a saving of over \$1 million annually while achieving technically superior audits. An accredited Nadcap supplier has tracked a 97% reduction in rework resulting from improvements to their system stemming from Nadcap requirements.

### **Nadcap Facts**

- Nadcap has over 4,200 accredited auditee locations of special processes and products listed on the Nadcap Qualified Manufacturers List (QML)
- Nadcap has conducted in excess of 100,000 audits since 1990 with 6100 audits expected in 2023
- Subscribing prime contractor/government – 58

# ORGANIZATIONAL STRUCTURE Nadcap MANAGEMENT COUNCIL



### PRI and the GDPR

PRI values our relationship with you and we understand that respecting your personal information is an important part of the trust between us. It is our aim to be completely transparent about how we collect and use the personal information you provide to us. We use the information you provide to us prior to and during Nadcap meetings for our mutual legitimate interest, to create the documents associated with the meeting such as attendee badges and meeting minutes. PRI’s privacy statement is available online at <https://p-r-i.org/privacy/> and at the Nadcap meeting registration desk.

If you have any questions, contact [GDPR@p-r-i.org](mailto:GDPR@p-r-i.org) or any member of PRI staff.

### Photo Release

Photographs may be taken by the Nadcap Meeting organizers and the Nadcap Meeting organizers may use them in news or promotional materials whether in print, electronic format or other media, including the conference website. By participating in and registering for the Conference, you grant Performance Review Institute (PRI) and Nadcap the right to use your name and/or photograph for such purposes. Other attendees may also take photographs at the meeting for their own use. These should not be in any commercial context without prior written approval from PRI. If you have any questions, contact [privacy@p-r-i.org](mailto:privacy@p-r-i.org) or any member of PRI Staff.

## Nadcap SUBSCRIBING PRIME CONTRACTORS/ GOVERNMENT MEMBERS

- AECC Commercial Aircraft Engine Co. Ltd. \*
- Aerojet Rocketdyne
- Air Force
- Airbus
  - Airbus Canada Limited Partnership
  - Airbus Commercial Aircraft
  - Airbus Defence and Space
  - Airbus Helicopters
  - Premium AEROTECH GmbH
- ArianeGroup
- BAE Systems – Air
- BAE Systems, Electronic Systems
- Ball Aerospace
- The Boeing Company
- Bombardier Inc.
- COMAC
- Dehavilland Aircraft of Canada LTD
- Eaton Aerospace
- Embraer
- General Atomics Aeronautical Systems, Inc.
- GE Aviation
  - GE Avio S.r.l.
- GKN Aerospace Filton
- GKN Aerospace Sweden AB
- General Dynamics
  - Gulfstream Aerospace
- Héroux Devtek Inc.
- Honeywell Aerospace
- Israel Aerospace Industries
- L3Harris Technologies
- Latecoere
- Leonardo S.p.A Divisione Velivoli
- Leonardo – Helicopters
- Liebherr-Aerospace Lindenberg GmbH
- Lockheed Martin Corporation
  - Sikorsky Aircraft
- MBDA UK Ltd
- Mitsubishi Heavy Industries (MHI)
- MTU Aero Engines AG
- NASA
- Northrop Grumman Corporation
- Ogden Air Logistics Complex
- Parker Aerospace Group
- Raytheon Technologies
  - Collins Aerospace (Goodrich)
  - Collins Aerospace (Hamilton Sundstrand)
  - Collins Aerospace (Rockwell Collins)
  - Pratt & Whitney
  - Pratt & Whitney Canada
  - Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)
- Rolls-Royce
- SAFRAN Group
- Singapore Technologies Aerospace
- Sonaca
- Spirit AeroSystems
- Textron Inc.
  - Bell
  - Textron Aviation
- Thales

For updated information, please visit the PRI Website at [www.p-r-i.org](http://www.p-r-i.org)

*\*Provisional Subscriber*

## **FUTURE Nadcap MEETINGS**

October 23-26, 2023

### **Omni William Penn**

530 William Penn Place

Pittsburgh, PA 15219

USA

*\*Single/Double room rate per night: \$193.00*

## **TASK GROUPS (OPERATIONAL)**

### **Abbreviation**

AM

ASA

AQS

CP

CT

COMP

CMSP

SEAL

ETG

FAI

FLU

HT

M&I

MMM

MTL

NDT

NMC

NMMM

NMMT

NMSE

SLT

WLD

### **Program Name**

Additive Manufacturing

Aero Structure Assembly

Aerospace Quality System

Chemical Processing

Coatings

Composites

Conventional Machining as a Special Process

Elastomer Seals

Electronics

First Article Inspection

Fluid Distribution Systems

Heat Treating

Measurement & Inspection

Metallic Materials Manufacturing

Materials Testing Laboratories

NonDestructive Testing

Nadcap Management Council

Non Metallic Materials Manufacturing

Non Metallic Materials Testing

Nonconventional Machining and Surface Enhancement

Sealants (Manufacturers & Distributors)

Welding



## GETTING THE MOST OUT OF Nadcap

The benefits received by member companies vary in direct proportion to their participation and flow down into their own corporate structures. Nadcap is a tool that provides significant benefits when utilized properly. In order to maximize your benefits from Nadcap, the following tips will help:

### For Subscriber Members

1. Clearly define your objectives, support, and expectations for Nadcap. Share this information with your company's key personnel and Nadcap representatives. Ensure that management decisions (e.g., require or accept Nadcap accreditation and stop own auditing) are incorporated by organization.
2. Select personnel to represent your company to the task group who have demonstrated expertise in the task group area of responsibilities. Ensure all attendees have a basic understanding of the Nadcap process.
3. Ensure appropriate personnel in your company (sourcing & quality) are familiar with Nadcap's operation and the company's policies concerning Nadcap.
4. Address changes necessary in your current operations to provide for maximum implementation of Nadcap throughout your corporate structure.

### For Supplier Members

1. Understand the objectives of Nadcap and participate in the improvement of the process. Attend Supplier events and meetings.
2. Utilize the many resources available on the PRI Website ([www.p-r-i.org](http://www.p-r-i.org)) and EAN ([www.eAuditNet.com](http://www.eAuditNet.com)). These resources are summarized in a document found at:

EAN→Resources→Documents→Public Documents→Supplier →SSC Documents→Nadcap Supplier Handbook

3. Take advantage of the Supplier Mentoring program which can pair you with an experienced supplier to help you understand the common pitfalls in audits.
4. Perform a thorough and effective pre-audit well before your actual audit and correct any deficiencies found. Document your objective evidence.
5. After your Nadcap audit move swiftly to identify root causes and implement effective corrective actions in response to audit nonconformances.
6. Promote your success; notify your customers of your Nadcap accreditation.



## **ANTITRUST**

Associations by nature involve communications or activities among members who are business competitors. Extreme care must be exercised to avoid policies, programs, dialogues, or pursuits, which could be seen as having an intention or result of restraint of trade. Conscientious antitrust compliance and fairness to participants demand that association meetings be conducted properly. Only legitimate subjects for association discussion should be undertaken. Chairpersons have been instructed that parliamentary rules and procedures should be followed at all meetings.

### **Nadcap Personal Code of Ethics and Conflict of Interest**

All individuals (Subscribers, Suppliers, Staff, Auditors, etc.) involved with the Nadcap activity shall exhibit acceptable professional standards of conduct and uphold and advance the integrity of Nadcap.

Each individual is expected to exercise impartial professional judgment to assure confidence in the integrity of Nadcap by avoiding conflicts of interest in all Nadcap related activities.

When a competing interest has the potential to preclude or impair exercising one's independent professional judgment or unreasonably jeopardize the integrity of the Nadcap activity, the individual should disassociate themselves from that particular activity.

Any person associated with the Nadcap activity who believes that continued participation by any other person may jeopardize the integrity of Nadcap should bring the matter to the attention of the Nadcap Management Council.

All Nadcap Staff, its Auditors, Nadcap Management Council, and Task Group Members shall maintain proprietary or confidential information with which they become familiar as a result of their exposure to the supplier and/or reports during the accreditation process appropriately. Information of this type shall not be shared with individuals or organizations having no right to this information.

All individuals associated with the Nadcap audit and review process shall avoid using undue influence or personal conversation to influence the audit results or the review process.

Any known violations to the above policy may be reported to the ad hoc Nadcap Ethics Committee at [NadcapEthics@p-r-i.org](mailto:NadcapEthics@p-r-i.org).

## **NEUTRALITY**

In keeping with the spirit and purpose of the Nadcap program, Nadcap meetings and other Nadcap-sponsored events are non-commercial events conducted for the benefit of all participants.

We respectfully request that companies refrain from any activity that serves a commercial purpose at a Nadcap meeting or other Nadcap-sponsored event, including but not limited to hosting a promotional event (hospitality suites, receptions, site tours, etc.) and distribution of marketing materials.

Any company that engages in such activities in conjunction with a Nadcap meeting or Nadcap-sponsored event may be asked to leave the event and any promotional material may be destroyed.

## **EXPORT CONTROL**

The Nadcap process accounts for the need to control the exchange of information, data, etc. that is restricted under export control regulations. This includes information which is shared or presented during Nadcap meetings, conference calls, and in discussions between meeting attendees. All attendees must take precautions to ensure that no information or material which is restricted under any export control regulation is included in any presentation or discussion during Nadcap meetings. If you are unsure as to whether or not the data with which you're working is restricted under the Export Administration Regulation (EAR), the International Traffic in Arms Regulation (ITAR), and/or any other international export control law(s), you are legally obligated to contact the organization with whom the data originated for clarification.

## **RECORDING POLICY**

Audio or video recording of Nadcap meetings is prohibited unless formal approval is received from all attendees and recorded in the minutes. Violators of this policy will be asked to stop recording. Failure to stop recording or repeated attempts to record may result in expulsion from the meeting and/or the Nadcap program.

## **MEMBERSHIP RESPONSIBILITIES**

1. Subscriber members are expected to attend all Nadcap meetings. If the member is unable to attend, an alternate may be designated.
2. Other Nadcap members should make arrangements to attend all meetings where policy, procedures, audit criteria, etc., will be discussed. Non-subscriber members shall review agenda to determine if they should attend.
3. Reply to surveys, questionnaires, and ballots that are circulated to members.
4. Carry through sponsorship and coordination of individual projects as assigned.
5. Prepare checklists for auditing and continuing surveillance.
6. Review resumes and interview auditors.
7. Review audit reports.
8. Participate in oversight audits.

## MEMBERSHIP CATEGORIES

<b>Subscriber Prime</b>	<p>Subscriber Prime members are those aerospace or defense contractor prime companies who are Nadcap Subscribers, and Design Approval holders or Design Authorities of Aviation, Defense, and/or Space products for end use products or significant systems or subsystems for such products. Companies qualifying as Subscribers supporting Commercial Aviation shall hold approvals such as Technical Standard Order (TSO), Type Certificate (TC), Supplemental Type Certificate (STC) or Design Organization Approval (DOA) from an applicable regulatory agency or have been delegated design authority for major aircraft sections such as the fuselage, wing, or empennage from companies holding such approvals. Companies qualifying as Subscribers supporting Defense or Space shall demonstrate Design Authority of active product which is recognized by the industry as end-use products or significant systems or subsystems (such as propulsion systems, brake systems, aero structure systems, or the equivalent). These Subscriber Members have the design authority to write their own special process specifications and have internal engineering organizations to provide technical directions and support. Subscriber organizations which are structured to provide networked resources within their corporation for design and special process technical directions and support may identify subsidiary organizations or joint ventures owned by only Subscribers as part of their Subscriber Agreement with associated rights and obligations provided such organizations either meet the Subscriber Prime criteria or provide special process services solely to their corporation or joint venture corporations and not to other customers.</p>
<b>Subscriber Government</b>	<p>Representative from government agencies. Has vote in all Nadcap activities.</p>
<b>Supplier</b>	<p>Active supplier who is participating in developing and revising audit criteria. Has vote in task groups on non-accreditation matters.</p>
<b>Liaison/Specialist</b>	<p>Individual who has specific technical knowledge for a particular task group.</p>
<b>Pending Subscriber</b>	<p>Same as Subscriber. This grade is temporary to allow new Subscribers to participate.</p>
<b>Guest</b>	<p>May attend Nadcap meetings. May attend audit reviews by invitation only.</p>

## **MEMBERSHIP CODES**

<b>UVM</b>	SUBSCRIBER VOTING MEMBER - An appointed participator of the Nadcap system.
<b>SVM</b>	SUPPLIER VOTING MEMBER - A supplier member voting on nonaccreditation matters within the Task Group.
<b>ALT</b>	ALTERNATE VOTING MEMBER - A qualified individual designated by a Voting Member to act in their absence.
<b>MBR</b>	MEMBER - Appointed individual who participates by attending meetings, answering questionnaires, and furnishing pertinent technical information and expertise. Member has no formal vote.
<b>GVT</b>	A government representative. If voting member, will have "UVM" code.
<b>LVM</b>	LIAISON VOTING MEMBER - A voting member representing a corporation other than an OEM (i.e., a society or association).

### **TASK GROUP Officer Codes**

<b>CHR</b>	Chairperson
<b>VCH</b>	Vice Chairperson
<b>SEC</b>	Secretary

# MEETING PARTICIPATION AND VOTING PROCEDURES

## Meeting Participation

- All attendees can attend open meetings.
- Closed meetings may be attended only by subscribers and pending/provisional subscribers.
  - At Closed meetings, audit reports are reviewed, or accreditation status of suppliers is discussed.
- NMC Voting Member Only meetings are restricted and may only be attended by NMC Voting Members.
- Other members may be included in Closed or NMC Voting Member Only meetings at the invitation of the Chairperson.

## Voting

- Nadcap Management Council: Majority of eligible members present with a minimum of five subscriber members.
- All other meetings: Majority of eligible members present with a minimum of three subscriber members, or per Task Group procedure.
- When discussing critical issues, the chairperson may call for voting members or subscriber members vote only.

## NMC SUPPLIER VOTING MEMBER POLICY

Each Nadcap commodity task group may have one appointed supplier member (who may have an alternate) with full voting privileges at Council, on non-accreditation matters. The Nadcap Management Council Chairperson will maintain the right to call for a Subscriber vote only.

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## **PRI BOARD OF DIRECTORS**

---

**Doug Ackerman**

*Vice President, BCA Supplier Quality*  
The Boeing Company

**Anne Barussaud**

*VP Materials & Processes*  
Safran

**Kim Killackey**

*VP, Supplier Quality and External Contract Manufacturing*  
Baxter Healthcare Corporation

**Oliver Kraatz**

*Head of Quality Procurement and Quality Cabin Program*  
Airbus SAS

**Peter Lord**

*Quality Director – Civil Aerospace Operations*  
Rolls-Royce

**Andy Maher**

*Quality Director*  
BAE Systems – Air

**Craig Nelson**

*VP, Global Procurement*  
Stryker Corporation

**David L. Schutt, PhD**

*President*  
Performance Review Institute

**Suguru Watanabe**

*Director of Quality Department*  
*Commercial Aviation Systems*  
Mitsubishi Heavy Industries, Ltd.

**Jianqiang “Jason” Xu**

*Deputy General Manager of Quality*  
*Airworthiness & Safety Department*  
*C919 Program Chief Quality Officer*  
*Research Fellow*  
Commercial Aircraft Corporation of China, Ltd. (COMAC)

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## NADCAP MANAGEMENT COUNCIL (NMC)

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### PRI Staff Contacts:

Jim Lewis, +1.724.772.8688, jlewis@p-r-i.org  
Susan Kosis, +1.724.772.8650, skosis@p-r-i.org  
Lisa Ippolito, +1.724.772.4093, lippolito@p-r-i.org

### NMC Leadership:

**Chairperson:** Craig Bowden, BAE Systems – Air (UK)  
**Vice Chairperson:** Steven Meyer, Spirit AeroSystems

### NMC Members

#### **Subscriber Voting Members (UVM)**

Airbus Canada Limited Partnership ..... Alexandre Bourgeois  
Airbus Commercial Aircraft ..... Andreas Kielies  
Airbus Defence & Space ..... Norberto Roiz  
Airbus Helicopters ..... Thibaut Campodarve  
BAE Systems, Electronic Systems. .... Sally Vacco  
BAE Systems – Air ..... Craig Bowden  
*Alternate:* Daniel Calderwood  
Ball Aerospace ..... Terry Curtland  
The Boeing Company ..... Timothy Ditch  
*Alternate:* Michael Terry  
Bombardier Inc. .... Frederic Grenon  
Collins Aerospace (Goodrich) ..... Scott Maitland  
Collins Aerospace (Hamilton Sundstrand) ..... Scott Iby  
Collins Aerospace (Rockwell Collins) ..... Carrie Reed  
Eaton, Aerospace Group ..... Emily Hoiles  
*Alternate:* Steven Dix  
Embraer S.A. .... Raphael Bambirra de Oliveira  
General Atomics Aeronautical Systems, Inc. .... Kevin Canfield  
*Alternate:* Jerry Lee  
GE Aviation ..... John Pfeiffer  
*Alternate:* Dale Lombardo  
GKN Aerospace Sweden AB ..... Per Rehdell  
Héroux-Devtek ..... Marc-André Lefebvre  
Gulfstream Aerospace ..... John Ragland  
*Alternate:* Richard Shain  
Honeywell Aerospace ..... John Mastorides  
*Alternate:* Nicolas Diaz  
*Alternate:* Scott O'Connor  
Israel Aerospace Industries ..... Victor Schonberger  
L3Harris Technologies ..... Bill Martin  
*Alternate:* Joel Diaz  
*Alternate:* Alessandro Laham

### NMC Committee Chairs:

**Continuous Improvement:** Scott Maitland, Collins Aerospace (Goodrich)  
**Ethics & Appeals:** Craig Bowden (Acting Chair), BAE Systems – Air (UK)  
**Globalization & Strategy:** Steven Meyer, Spirit AeroSystems  
**Metrics:** Daniel Muentner, Liebherr-Aerospace Lindenberg GmbH  
**Oversight:** Gina Fuzzell, Lockheed Martin Corp.  
**Standardization:** John Pfeiffer, GE Aviation  
**Subscriber Accreditation:** Scott O'Connor, Honeywell Aerospace

Leonardo S.p.A. Divisione Velivoli ..... Marco Poletto  
*Alternate:* Nicol Sferragatta  
Leonardo S.p.a. – Helicopters ..... Alessio Colombara  
*Alternate:* Fabrizio Quadrini  
Liebherr-Aerospace Lindenberg GmbH ..... Daniel Muentner  
*Alternate:* Florian Breyer  
Lockheed Martin Corporation ..... Gina Fuzzell  
*Alternate:* Megan Hughes  
MBDA UK Ltd ..... Thomas Hakewill  
*Alternate:* Chris Garman  
MHI ..... Masahiro Kawamoto  
*Alternate:* Takuya Konno  
MTU Aero Engines AG ..... Daniel Heidingsfelder  
Northrop Grumman Corporation ..... Gregory Hall  
Ogden Air Logistics Complex ..... Jeffrey Wandrey  
Parker Aerospace ..... Dan Loveless  
Pratt & Whitney ..... Henry Sikorski  
*Alternate:* Melissa Facas  
Pratt & Whitney Canada ..... François-Simon Gauthier  
Raytheon Intelligence & Space (RI&S) and Raytheon  
Missiles & Defense (RMD) ..... Jessica Machado  
Rolls-Royce ..... Shaun Brewin  
*Alternate:* Patrick McGinty  
SAFRAN Group ..... Latchezar Anguelov  
Sonaca ..... Laurent Geerts  
Spirit AeroSystems ..... Steven P. Meyer  
*Alternate:* Teresa Ingram  
*Alternate:* Troy Grim  
Textron Aviation ..... John Kasowski  
*Alternate:* Jeff Cerre



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**NADCAP MANAGEMENT COUNCIL (NMC)**

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NMC Members, continued

**Supplier Voting Members (SVM)**

AQS Task Group.....	Johanna Lisa ( <i>Continental Heat Treating</i> )
ASA Task Group.....	Tommy Howland ( <i>Lee Aerospace</i> )
CP Task Group.....	Jim Cummings ( <i>Metal Finishing Company</i> )
CT Task Group.....	Steve Payne ( <i>Praxair Surface Technologies</i> ) <i>Alternate: Kristen Larson (Hitemco)</i>
HT Task Group.....	<i>Alternate: Edward Engelhard (Solar Atmospheres, Inc)</i>
M&I Task Group.....	Amy Powers ( <i>Meyer Tool, Inc.</i> )
MMM Task Group.....	Brian Reynolds ( <i>Arconic</i> )
MTL Task Group.....	David Luoni ( <i>Element Materials Technology</i> )
NDT Task Group.....	Rob Yocom ( <i>Imagineering Finishing Technologies</i> )
NMSE Task Group.....	Shelly Lawless ( <i>Meyer Tool, Inc.</i> )
WLD Task Group.....	Christopher Webb ( <i>PCC Structurals Inc.</i> )
Supplier Support Committee Chairperson.....	Dale Harmon ( <i>Cincinnati Thermal Spray</i> )

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## **SUPPLIER SUPPORT COMMITTEE (SSC)**

---

### PRI Staff Contacts:

Jim Lewis, +1 724.772.8688, jlewis@p-r-i.org  
Connie Hess, +1.724.772.8660, chess@p-r-i.org  
Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

### SSC Leadership:

**Chairperson:** Dale Harmon, Cincinnati Thermal Spray

### **Mission Statement:**

The Nadcap Supplier Support Committee (SSC) mission is to represent the Supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers.

### **Vision Statement:**

The Supplier Support Committee (SSC), a body of Supplier volunteers, serves as a consolidated voice to the NMC and advocates on behalf of all Suppliers. The SSC will contribute as a trusted partner with all stakeholders to the continual effectiveness of the Nadcap process.

Our success will be realized through strict adherence to our core values of respect, responsiveness, engagement and accountability.

### **Core Values:**

- **Respect:**  
Support the entire Supplier community with mutual respect.
- **Responsiveness:**  
Capture, listen and respond to the Supplier needs/questions in a timely manner.
- **Engagement:**  
Create an atmosphere that promotes Supplier involvement.
- **Accountability:**  
Accountability rests on the contributions of the Leadership Team.

### **Guiding Principles:**

We are committed to...

- The integrity of our relationship with our fellow Suppliers and value their participation and commitment to continuous program improvement
- Complete transparency to maintain the value of the Supplier voice
- Facilitating alignment between the Suppliers, PRI and NMC
- Communicating with all stakeholder groups that allows innovative ways to enhance the program
- Sustaining advocacy of all current and future Supplier needs and expectations
- Assisting Suppliers with their non-technical needs

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## **SUPPLIER SUPPORT COMMITTEE (SSC)**

---

### PRI Staff Contacts:

Jim Lewis, +1 724.772.8688, jlewis@p-r-i.org  
Connie Hess, +1.724.772.8660, chess@p-r-i.org  
Cynthia Nixon, +1.724.772.8659, cnixon@p-r-i.org

### SSC Leadership:

**Chairperson:** Dale Harmon, Cincinnati Thermal Spray

### SSC Leadership Team (SSC LT)

SSC LT Chairperson.....Dale Harmon, (*Cincinnati Thermal Spray – Midwest*)  
SSC LT Vice Chair .....Steve Payne, (*Praxair Surface Technologies*)  
SSC LT Secretary.....Dennis Reidy, (*CIL Inc.*)  
  
SSC LT Americas.....Shelly Lawless, (*Meyer Tool Inc*)  
SSC LT Asia.....Lei Bao, (*NCS Testing*)  
SSC LT Europe.....Ronald Hendriks, (*Chemetall GmbH*)  
SSC LT Europe.....Bruno Roost, (*Franke Industries AG*)

### SSC Sub Team Leaders

Communications.....Steve Payne, (*Praxair Surface Technologies*)  
Mentoring.....Bruno Roost, (*Franke Industrie AG*)  
SSC Helpdesk.....Jonathan Hebben, (*Monogram Aerospace Fasteners*)  
SSC Task Group Representatives.....Shelly Lawless, (*Meyer Tool Inc.*)  
Supplier Survey.....Jonathan Hebben, (*Monogram Aerospace Fasteners*)

### SSC Task Group Representatives

AQS Task Group.....Kenneth Nelson, (*Continental Heat Treat*)  
CP Task Group.....Ali Bakr, (*Nico Products, Inc*)  
CMSP Task Group.....Richard Haberbosch, (*Aerotech Peissenberg GmbH & Co KG*)  
COMP/NMMM/NMMT Task Group.....Sally Spindor, (*Radius Aerospace – Ft. Worth, Inc.*)  
CT Task Group.....Jeff Tomczak, (*TECHMETALS Inc.*)  
ETG Task Group.....Wayne Cleland, (*Celestica International LP*)  
HT Task Group.....Roy Adkins, (*Braddock Metallurgical Daytona Beach*)  
MMM Task Group.....Natia Turmanidze, (*Schlosser Forge Company*)  
MTL Task Group.....Dally Espejo, (*VDM Metals USA, LLC*)  
NDT Task Group.....Rob Yocom, (*Imagineering Finishing Technologies*)  
NMSE Task Group.....Shelly Lawless, (*Meyer Tool Inc.*)  
SEALS Task Group.....Steven Booker, (*Dupont Specialty Products*)  
SLT Task Group.....Ronald Hendriks, (*Chemetall GmbH*)  
WLD Task Group.....Bruno Roost, (*Franke Industrie AG*)

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## AERO STRUCTURE ASSEMBLY (ASA)

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The Aero Structure Assembly Task Group is conducting audits to demonstrate compliance to the PRI AC7135 series of documents. These audits address the following types of processes:

- Fit, Alignment and Shimming
- Hole Preparation
- Electrical Bonding
- Fastener Installation
- Sealing of Aero Structure Assemblies and Components
- Bushing and Bearing Installation

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Task Group Leadership:

**Chairperson:** John Craig, Lockheed Martin Corporation

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BAE Systems – Air.....	Paul Fletcher
	<i>Alternate:</i> Craig Bowden
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Northrop Grumman Corporation.....	
	<i>Alternate:</i> Russ Cole
Sonaca.....	Michel Princen
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**Supplier Voting Members (SVM)**

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Lee Aerospace.....	Tommy Howland
	<i>Alternate:</i> Emily Duke
Turkish Aerospace.....	Rafet Yigit Sezginer
	<i>Alternate:</i> Erdem Mermer

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## AEROSPACE QUALITY SYSTEM (AQS)

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The Aerospace Quality System Task Group conducts audits to demonstrate compliance to PRI AC7004. This quality system is required where no quality system approval exists in accordance with Nadcap Program Document PD 1100 and Operating Procedure OP 1104.

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Task Group Leadership:

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*Alternate:* Carolyn Backus  
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Nico Products, Inc.....Ali Bakr  
PCC Aerostructures.....Manuel Mencia  
Tech Met.....Jim Tuminello  
Wolkerstorfer Co., Inc.....John Peterson

**AQS Liaisons**

CP Task Group.....Michael Vosatka  
CT Task Group.....Joel Mohnacky  
COMP Task Group.....Doug Armstrong  
ETG Task Group.....Bill Bear  
HT Task Group.....Earl Pruett

M&I Task Group.....Steve Row  
NDT Task Group.....Mike Coleman  
NMSE Task Group.....Caroline DesLandes  
WLD Task Group.....Saeed Cheema



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## CHEMICAL PROCESSING (CP)

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Advanced Technical Ceramics Co.....	Aaron Fitzsimmons	Magnetic Inspection Laboratory Inc.....	James Brinker
Alenia Aeronautica.....	Giovanni Abate	<i>Alternate:</i> Ross Brueckner	
Anoplate Corp.....	Milt Stevenson	Metal Finishing Co.....	Jim Cummings
Asahi Kinzoku Kogyo Inc.....	Yoshiomi Sukesada	Metal Improvement Co.....	Brian Brown
B-D Industries Inc.....	Jim Denton	Monogram Aerospace Fasteners.....	Jonathan Hebben
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Canagrosa Lab & Services.....	Sergio Dominguez	<i>Alternate:</i> David Winter	
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Certified Metal Finishing, Inc.....	Fred Binda	PCC Aerostructures North Hollywood (DBA Klune Industries).....	
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ChemResearch Co. Inc.....	Ron Franklin	Pioneer Industries.....	Tom Welsh
CIL Metal Finishing/Electroplating.....	Dennis Reidy	Praxair Surface Technologies.....	Steve Payne
Click Bond Inc.....	Daniel Sessoms	Radius Aerospace – Ft. Worth, Inc.....	Gene Wallace
Coating Technologies LLC.....	Charissa Kobyluck	Robert Stuart Ltd.....	Mark Airey
DCI Aerotech Div. of Detroit Chrome Inc.....	Dave Thompson	Saporito Finishing Company.....	Steve Stone
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<i>Alternate:</i> Christopher Joy		SIFCO Forge, Inc.....	Kevin Majka
F.M. Callahan & Son Inc.....	Eric Jacklin	Silvex, Inc.....	Kyle Johnson
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Galion SAS.....	Stephane Chaumeil	Tech Met.....	Jim Ringer
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<i>Alternate:</i> Mike Heninger		TechMetals Inc.....	Steve Kingsley
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Hytek Finishes Company.....	Steve Simacek	X-Ray Industries, Inc.....	Richard Kline
Lord Corporation.....	Angela Snyder		
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## COATINGS (CT)

The Coatings Task Group is conducting audits to demonstrate compliance to the PRI AC7109 series of standards. These documents contain the Nadcap requirements for the following:

- Thermal Spray
- Vapor Deposited Coatings
- Diffusion Coating Processes
- Stripping of Coating Materials
- Coating Evaluation
- Plating of Coated Parts
- Heat Treating of Coated Parts
- Grinding of Coatings

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Howmet Thermatech Coatings.....Vern Talmadge	

**ATTENTION ALL Nadcap COATINGS (CT) SUPPLIERS**

In order to smoothly facilitate your upcoming Nadcap initial or re-accreditation audit, the Nadcap Coatings Task Group would like you to be aware that numerous self-help items have been developed to guide you through the process. The path provided below will lead you to the Coatings Audit Handbook file which is a quick and easy reference tool providing numerous self-help items pertinent to every stage of the Nadcap audit process. You are encouraged to take advantage of these valuable self-diagnostic references prior to your Nadcap audit. Of particular interest is Appendix 5 covering Resources and Documents, which provides a reference to the key procedures and resources relevant to the Nadcap audit. They may help you to avoid many of the most common findings and maximize your benefit throughout the audit while minimizing overall costs to your business.

Path: EAN→Resources→Documents→Audit Criteria→Coatings→Handbooks & Guides→Coatings Audit Handbook

The Nadcap Coatings Task Group is committed to continually improving the program for all participants and welcomes all suggestions that support their efforts. Please do not hesitate to contact John Winne with your suggestions or attend a Nadcap meeting to contribute your ideas in person.

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## COMPOSITES (COMP)

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The Composites Task Group is conducting audits to demonstrate compliance to the PRI AC7118. These audits address the Nadcap requirements for the following processes:

- CMP – Compression Molding
- CP – Core Processing
- KSP – Kitting Service Provider
- LRP – Liquid Resin Processing
- MB – Metal Bonding
- PAR – Prepeg/Adhesive Bonding/Resin Film Infusion

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**Vice Chairperson:**

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Task Group Members

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## COMPOSITES (COMP)

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Task Group Members, Continued

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Composiflex, Inc.....	Rhonda Sutter
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	<i>Alternate:</i> Breton Lutz
	<i>Alternate:</i> Kevin Vaughan
Euro-Composites.....	Arno Toelkes
GKN Aerospace.....	David Emahiser
Hexcel.....	Ryan Finley
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Leonardo Divisione Aerostrutture.....	Luca Monopoli
Loc Industries.....	Lawson Sutherland
Integrated Technologies, Inc.....	Gordon Cameron
Marshall Slingsby Advanced Composites.....	Stanley Revers
Northrop Grumman Aerospace Structures.....	Bryan Loveless
Radius Aerospace, Inc.....	Sally Spindor
Russell Plastics Technology.....	Avary Fresella
	<i>Alternate:</i> Elsa Hurtado
The NORDAM Group.....	Nick Gleason
Velocity Composites.....	Peter Atwell
	<i>Alternate:</i> Arturs Musperts

**Liaisons**

TE Wire..... Patrick Durkin

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## CONVENTIONAL MACHINING AS A SPECIAL PROCESS (CMSP)

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The Conventional Machining as a Special Process (CMSP) Task Group is conducting audits to demonstrate compliance to the AC7126 series of checklists for conventional machining as a special process. These audits address the following types of processes:

- Holmaking
- Turning
- Grinding
- Broaching
- Milling
- Edge Treatment

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**Supplier Voting Members (SVM)**

Absolute Technologies.....	Andre Mulyono <i>Alternate:</i> Patsy Robles
Aerotech Peissenberg GmbH & Co KG.....	Richard Haberbosch
DCI Aerotech.....	David Thompson

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## **ELASTOMER SEALS (SEAL)**

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The Elastomer Seals Task Group is conducting product audits to demonstrate compliance to AC7115. Audit elements include: O-rings, plate seals / rubber bonded to substrates, molded shapes, compounding, compression seals, and fabric/textile reinforced seals.

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Task Group Leadership:

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Micro-Tronics Inc.....	Scott Kronabetter <i>Alternate:</i> Doug West
Trelleborg Sealing Solutions.....	Robert Nichols <i>Alternate:</i> Zachary Carder

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## ***ELECTRONICS (ETG)***

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### ***Cable and Harness Assemblies (CHA)***

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7121 Cable and Harness Assemblies.

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### **Electronics – Cable and Harness Assemblies Task Group Members**

#### **Subscriber Voting Members (UVM)**

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II-VI Aerospace and Defense–.....Peter Cedano  
*Alternate:* William Rodriguez

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## ***ELECTRONICS (ETG)***

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### ***Printed Board Assemblies (PBA)***

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7120 Circuit Card Assemblies.

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#### **Supplier Voting Members (SVM)**

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MW.FEP S.p.A..... Giulio Massarutto

Technical Manufacturing Corp..... David Bonito



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## ***ELECTRONICS (ETG)***

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### ***Printed Boards (PB)***

The Electronics Task Group is conducting electronics audits to demonstrate compliance to AC7119 Printed Boards.

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**Supplier Voting Members (SVM)**

Calumet Electronics Corporation..... Meredith LaBeau  
Graphic Plc..... Paul Comer

Somacis SpA..... Cristiano Bazzi

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## **FIRST ARTICLE INSPECTION (FAI)**

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The First Article Inspection Task Group is conducting audits to demonstrate compliance to the PRI AC7150 series of documents. These Audits address the Nadcap requirements for First Article Inspection (AS9102).

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The Boeing Company.....	Christopher Sanders <i>Alternate:</i> Michael Terry

**Supplier Voting Members (SVM)**

Lee Aerospace, LLC.....	Scott Bartell <i>Alternate:</i> Tommy Howland
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## **FLUID DISTRIBUTION SYSTEMS (FLU)**

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The Fluid Distribution Systems Task Group is conducting product audits to demonstrate compliance to AC7112, AC7112/1, AC7112/2, AC7112/3, AC7112/4, AC7112/6 and AC7123. These audits address the following:

- Hose Manufacturing
- Fittings & Other Machined Components
- Couplings
- Hose Assembly
- Value Added Hose Assembly Distributors
- Titanium Tubing Manufacturers

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GE Aviation.....	Pedro Perez
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Sandvik Special Metals LLC.....	Tim Soran
Smiths Tubular Systems – Laconia dba Titeflex.....	Michael Clemente <i>Alternate:</i> Mike Paveglio
Spencer Aerospace Manufacturing, LLC.....	Mark Scatoloni <i>Alternate:</i> Kevin Metcalf
Voss Industries.....	Matt Swabb <i>Alternate:</i> Scott Minadeo

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## HEAT TREATING (HT)

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The Heat Treating Task Group has developed AC7102 requirements and audit criteria that include the following:

- Metal Systems – Carbon & Alloy Steels, Stainless Steel, PH Stainless Steels, Cast Iron, Aluminum Alloys, Titanium Alloys, Heat Resisting Alloys, Magnesium, Other Nonferrous Metals
- Heat Treating Processes – Normalizing, Annealing, Hardening and Tempering, Solution Heat Treating, Aging, Carburizing, Nitriding, Stress Relieving, Induction Hardening, Hot Isostatic Pressing (HIP), Sintering and Localized Heat Treating
- Heat Treating Equipment – Furnace, Pyrometry, Instrumentation, Atmospheric Control System, Quench Systems
- Brazing

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## HEAT TREATING (HT)

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## MATERIALS TESTING LABORATORIES (MTL)

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This task group has published the checklists (AC7101/1 – AC7101/7, AC7101/9, AC7101/11, & AC7006) for Materials Testing Laboratories. Types of activities being accredited:

- ISO/IEC 17025 Requirements
- Chemical Testing
- Mechanical Testing
- Metallography (Micro & Macro)
- Hardness
- Corrosion
- Microhardness
- Test Specimen Preparation
- Fastener Testing

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## MEASUREMENT & INSPECTION (M&I)

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The Measurement & Inspection Task Group is conducting audits to demonstrate compliance to PRI AC7130 checklists. These audits address the Nadcap requirements for the following processes:

- AC7130/1 Coordinate Measuring Machines (CMM)
- AC7130/2 Laser Tracker
- AC7130/3 Articulating Arm
- AC7130/4 3D Structured Light Scanning
- AC7130/5 Mass Airflow Measurement of Turbine Engine Parts
- AC7130/6 General Inspection

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## METALLIC MATERIALS MANUFACTURING (MMM)

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The Metallic Materials Manufacturing Task Group has developed requirements and audit criteria that include the following:

- AC7140 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For FORGINGS
- AC7141 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Investment Casting
- AC7142 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Sand Casting

The Task Group is also working on:

- AC7143 Nadcap AUDIT CRITERIA FOR Metallic Materials Manufacturing For Powder – Additive Manufacture

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## **NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)**

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The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining. These audits address the following types of processes:

### ***Nonconventional Machining***

- |   |  |
|---|--|
| 1. Electrochemical Machining (ECM)      | 4. Laser Beam Machining (LBM)          |
| 2. Electrochemical Grinding (ECG)       | 5. Laser Part Marking (LPM)            |
| 3. Electrical Discharge Machining (EDM) | 6. Spark Erosion Grinding (SEG)        |
|   | 7. Abrasive Water Jet Machining (AWJM) |

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## **NONCONVENTIONAL MACHINING and SURFACE ENHANCEMENT (NMSE)**

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The Nonconventional Machining and Surface Enhancement (NMSE) Task Group is conducting audits to demonstrate compliance to the AC7116 series of checklists for nonconventional machining. These audits address the following types of processes:

### **Surface Enhancement**

- |                                |                    |
|--------------------------------|--------------------|
| 1. Computer Controlled Peening | 4. Flapper Peening |
| 2. Automated Peening           | 5. Manual Peening  |
| 3. Peen Forming                | 6. Needle Peening  |

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Impact Finishers..... Christian Tyroll	National Peening Inc..... Cindy Godfrey
Leonardo S.p.A – Divisione Aerostructure..... Sergio Esposito	
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## **NONDESTRUCTIVE TESTING (NDT)**

The NonDestructive Testing Task Group is currently reviewing audit reports and making recommendations to Nadcap Council on accreditation for the following tests:

- Magnetic Particle
- Liquid Penetrant
- Ultrasonic Survey-Rotating Components
- Ultrasonic
- Radiography
- Computed Radiography
- NANDTB Audit
- Eddy Current
- Digital Radiography, Digital Detector Array
- Remote Image and Film Viewing

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## **NON METALLIC MATERIALS MANUFACTURING (NMMM)**

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The Non Metallic Materials Manufacturing Task Group is conducting audits to demonstrate compliance to the PRI AC7124. These audits address the Nadcap requirements for the following processes:

- Resin Manufacturing
- Prepeg Manufacturing
- Adhesive Manufacturing

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## SEALANTS (SLT)

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The Sealant Task Group is conducting two types of audits for Nadcap accreditation:

- 1) Sealant Manufacturers: AC7200/1 – Assessment of a sealant manufacturer’s ability to provide a product that conforms to sealant specifications and customer requirements.
- 2) Value-Added Sealant Distributors: AC7200/2 - Assessment of a sealant repackager’s ability to provide sealant in a final package which include can kits, injection kits, pre-mixed and frozen (PMF), one-part cartridge, and PMF seal caps that conforms to sealant specifications and customer requirements.
- 3) Sealant Repackager: AC7200/3 – Sealant repackagers that are not accredited to AC7200/1 to be able to perform packaging extensions for bulk material when initial acceptance testing is required.

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## **WELDING (WLD)**

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Process specific requirements have been developed by the Welding Task Group and are contained in the AC7110 series of checklists. Welding processes covered include:

- Additive Manufacturing
- Diffusion Welding
- Electron Beam Welding
- Flash Welding
- Friction/Inertia Welding
- Fusion Welding
- Laser Welding
- Percussion Stud Welding
- Resistance Welding
- Torch/Induction Brazing
- Welder/Welding Operator Qualification
- Evaluation of Welds

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## **Training Sessions**

### **EAN Overview for Subscribers**

Monday, June 26th  
10:30 am – 11:30 am

### **EAN Overview for Suppliers**

Monday, June 26th  
3:00 pm – 4:00 pm

## **Introduction to PRI/Nadcap**

The Introduction to PRI/Nadcap is a free, web-based training program designed to teach suppliers more about the Nadcap process. This webinar training reviews multiple topics including: audit preparation, a review of Nadcap Operating Procedures, information on common findings, Root Cause advice, and more.

To better support the Nadcap supplier community, the Introduction to PRI/Nadcap training is now translated into French and German. Translations provide greater availability for suppliers, who can benefit from the information in their native language.

This webinar is offered by the PRI Training program free of charge as a live webinar option, and also as a recording to view online at your convenience. If you have any questions regarding this webinar, please contact a member of the PRI Training team or email [PRI-Training@p-r-i.org](mailto:PRI-Training@p-r-i.org).

## **Subscriber Orientation & Tutorial**

All new Subscriber participants are advised to attend the Nadcap Subscriber Orientation & Tutorial at 9:00 a.m. on Monday, June 26th. The tutorial is a general Nadcap presentation geared toward Subscribers. It provides the audience with an overview of the structure and functionality of the Nadcap program as well as the opportunity to ask general Nadcap questions.

## **New Supplier Information Session**

All new Supplier participants are advised to attend the New Supplier Information Session beginning at 9:00 am on Monday, June 26th. The tutorials are general Nadcap presentations geared toward Suppliers. It provides the audience an overview of the structure and functionality of the Nadcap program, as well as the opportunity to ask general Nadcap questions.

## **Supplier Support Committee (SSC)**

The Supplier Support Committee's (SSC) Mission is to represent the supplier community and work with the Nadcap Management Council (NMC) to enhance the effectiveness and economical value of the Nadcap system for the mutual benefit of Suppliers and Subscribers. The SSC is made up of active Nadcap accredited Suppliers who are willing to help new Suppliers through the process, as well as assisting experienced Suppliers to establish, maintain, and improve their accredited processes. The focus of the SSC is on the overall Nadcap procedural process and issues which affect all Nadcap accredited Suppliers.

The SSC offers a Supplier Mentoring program, dedicated to assisting those Suppliers who are new to the process and/or those needing assistance with navigating through the Nadcap system by providing names and contact information of experienced Nadcap Suppliers. If you would like to work with a Mentor, please send an email to [NadcapSSC@p-r-i.org](mailto:NadcapSSC@p-r-i.org).













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As of 08 May 2023

This does not represent the official roster or guidelines for Nadcap Meetings.